

## WHAT IS CLAIMED IS:

- Sub A3
1. A cleaning article comprising an elastomer sheet having a synthetic elastomer disposed on <sup>(1)</sup>the surface thereof, said synthetic elastomer forming a cleaning surface, wherein said elastomer sheet has a maximum static frictional force of 9.8 to 29 N, <sup>(2)</sup>said static frictional force being defined as a frictional force required for moving a 1 kg weight having a flat rectangular base of 50 mm by 75 mm and having said elastomer sheet stuck to the entire surface of said base on a horizontally spread polypropylene carpet having cut piles 7 mm in length at a density of a 1/10 gauge and 43 stitches/10 cm in the direction of <sup>(1)</sup>the longer side of said base.   
<sup>(1)</sup>1/2, 1st + 2nd paragraph   
<sup>(2)</sup>10 kg
  - 10 2. The cleaning article according to claim 1, wherein said elastomer sheet comprises a support of sheet form laminated with said synthetic elastomer.   
<sup>(3)</sup>dictionary:   
 com = to make, uniting   
 to make <sup>(1)</sup>several materials
  3. The cleaning article according to claim 1, wherein said synthetic elastomer has <sup>(2)</sup>projections and depressions on the surface thereof or perforations.   
<sup>(2)</sup>(21) <sup>(22)</sup> <sup>(2)</sup>(2)
  - 15 4. The cleaning article according to claim 2, wherein said support comprises nonwoven fabric or a film.   
<sup>(3)</sup>
  5. The cleaning article according to claim 2, which further comprises a <sup>(4)</sup>cushioning material, wherein said cushioning material is adhered to said support, and the elastomer sheet having said cushioning material adhered thereto is folded with said synthetic elastomer outside.   
<sup>(4)</sup>79
  - 20 6. The cleaning article according to claim 1, which further comprises a <sup>(5)</sup>holding member having a depression and a cushioning material having a projection to be fitted into said depression, wherein said elastomer sheet is attached to part of the surface of said cushioning material to form a cleaning surface with said synthetic elastomer outside on fitting said cushioning material into said holding member.
  - 25 7. The cleaning article according to claim 1, wherein said synthetic elastomer comprises a urethane elastomer, a styrene elastomer, an olefin elastomer, a vinyl chloride elastomer, an
- Sub A4

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ester elastomer, an amide elastomer or a mixture thereof.

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